

An Evolution in Paint Correction & Polishing Systems

PAINT CORRECTION APPLICATION CHART

ULTIMATE DETAILING MACHINE / PORTER CABLE

1	2	3	4	5	6	7
Paint Analysis	Prep	Extreme Cut <i>Repair</i>	Evolution Cut <i>Restore</i>	Evolution Polish <i>Replenish</i>	Gloss Activator <i>Activate</i>	Gloss Finish <i>Protect</i>
Heavy holograms, Swirls, heavy scratches & coarse buff marks, 1500 to 3000 wet sanding scratches	Clay Bar - Green	Pad: Orange	(Nano-Ceramic clear coat: Pad: Yellow/Green, Speed: 3 to 4. All others continue to next step)	Pad: Green	Pad: Microfiber Sponge	Pad: White or Blue
		Speed: 4 to 5				
Light to Medium scratches & swirls marks, towel, Car wash marks and Swirls.	Clay Bar - Green	→		Pad: Green	Pad: Microfiber Sponge	Pad: White or Blue
			Speed: 3 to 4	Speed: 2 to 3		
Light Swirls & Scratches	Clay Bar - Green	→		Pad: Green	Pad: Microfiber Sponge	Pad: White or Blue
				Speed: 2 to 3		

PAINT CORRECTION STEPS:

- Paint Analysis:** To establish true paint correction, select test panel on vehicle to determine paint correction plan.
- Prep:** Use Gloss It Clay Bar with Gloss Enhancer to remove surface contamination. (i.e. rail dust, tar, light pitch or sap). This will ensure you are working on a clean even surface. Follow Clay Bar container instructions.
- Repair:** (If there is an arrow in box, continue to next step) Follow this step if indicated in chart. Use recommended pad and speed. Inspect results by cleaning surface with 30/70 isopropyl alcohol/water mix and wipe with clean microfiber towel. If defects remain, repeat step. If no further improvement is noticed, continue to next step.
- Restore:** (If there is an arrow in box, continue to next step) Follow this step if indicated in chart. Use recommended pad and speed. inspect results by cleaning surface with 30/70 isopropyl alcohol/water mix and wipe with clean microfiber towel. If defects remain, repeat step. If no further improvement is noticed, continue to next step.
- Replenish:** Follow this step if indicated in chart. *It is important to work evolution polish well if prior step was use of extreme cut.* Use recommended pad and speed.
- Activate:** Use activator sparingly! Less is better. Apply a very thin film (almost non-apparent) with a microfiber sponge. Leave on surface. Continue to next step.
- Protect:** Use our signature gloss finish to protect your car.

Notes: Nano-Ceramic clear coat is a super hard, scratch resistant clear coat but can be scratched. Once scratched, the clear coat can be more stubborn to remove scratches, swirl marks, wet sanding scratches. For best results, work paint correction polishes thoroughly.